



ABLOY SHUT-OUT™ SERIES

Hasp Installation Guide for the SO400 & 50420

- 1) On the side of vending machine door, remove second set of bolts from top of door (See Fig. 2).
- 2) Place small reinforcement plate (Fig. 1) on inside of these door holes and large, covered portion of Hasp (Fig. 3 or 4) outside of holes (Fig. 2). Align horizontally; and attach with two 1/4"-20 (smaller) carriage bolts and two nuts.
- 3) Close and lock door.
- 4) Align small portion of Hasp (Fig. 4 or 5) and mark its hole locations on side of machine body (Fig. 2) with a sharp tool (See Tool List below).
- 5) Drill two 3/8" holes through the side of the vending machine body wall (See Figure 2 & Tool List below).
- 6) Align the large reinforcement plate on the inside of the machine body and the small portion of the hasp on the outside of the two new holes (Fig. 2 & 4 or 5) and attach using remaining larger bolts and nuts.
- 7) Install the ABLOY PL340/25 or PL341/25 model Padlocks (with the SO400 Hasp or Install the SHUT-OUT™ SO300 or SO325 with the SO420 Hasp).

SO400 & SO420 SHUT-OUT™ Hasp Installation Tool List

- 1) Power drill and 3/8" metal bit.
- 2) 1/2" and 7/16" open-end wrenches (not enough work room for a socket wrench).
- 3) Hammer (to help seat the metal bolts).
- 4) Metal file (to smooth interior sharp edges of drilled holes).
- 5) Sharp, pointed metal marker (to mark correct drill spots for Step 4 above).

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